

**GUJARAT TECHNOLOGICAL UNIVERSITY (GTU)**

**Competency-focused Outcome-based Green Curriculum-2021 (COGC-2021)**

Semester-III

**Course Title: Plastic Materials - I**

(Course Code: 4332305)

| Diploma programme in which this course is offered | Semester in which offered |
|---|---------------------------|
| Plastics Engineering (Sandwich Pattern)           | Third                     |

**1. RATIONALE**

The course deals with structures, properties & applications of plastic materials prepared by various polymerization techniques. The course will help students to understand uses of plastic materials for various applications in different industries as well as replacement of other engineering materials. It will also help to understand compounding of plastic, advance plastic materials and plastic product design in future.

**2. COMPETENCY**

The purpose of this course is to help the student to attain the following industry identified competency through various teaching learning experiences:

- Select the relevant plastic materials to produce specified plastic product.
- Set processing parameters for production of plastic parts.

**3. COURSE OUTCOMES (COs)**

The practical exercises, the underpinning knowledge and the relevant soft skills associated with this competency are to be developed in the student to display the following COs:

- Co-relate structure with properties of various plastic materials.
- Understand different properties of plastic materials.
- Differentiate/Compare various plastic materials.
- Use plastic materials in various fields.
- Select the proper plastic materials to meet end use requirement for a given plastic product.

**4. TEACHING AND EXAMINATION SCHEME**

| Teaching Scheme (In Hours) |   |   | Total Credits (L+T/2+P/2) | Examination Scheme |     |                 |     | Total Marks |
|----------------------------|---|---|---------------------------|--------------------|-----|-----------------|-----|-------------|
| L                          | T | P |                           | Theory Marks       |     | Practical Marks |     |             |
|                            |   |   | C                         | CA                 | ESE | CA              | ESE |             |
| 2                          | 0 | 2 | 3                         | 30*                | 70  | 25              | 25  | 150         |

(\*): Out of 30 marks under the theory CA, 10 marks are for assessment of the micro-project to facilitate integration of COs and the remaining 20 marks is the average of 2 tests to be taken during the semester for the assessing the attainment of the cognitive domain UOs required for the attainment of the COs.

**Legends:** L-Lecture; T – Tutorial/Teacher Guided Theory Practice; P -Practical; C – Credit, CA - Continuous Assessment; ESE -End Semester Examination.

## 5. SUGGESTED PRACTICAL EXERCISES

The following practical outcomes (PrOs) are the sub-components of the COs. Some of the **PrOs marked “\*” are compulsory**, as they are crucial for that particular CO at the ‘Precision Level’ of Dave’s Taxonomy related to ‘Psychomotor Domain’.

| Sr. No. | Practical Outcomes (PrOs)                                       | Unit No. | Approx. Hrs. required |
|---------|---|----------|-----------------------|
| 1       | Demonstrate Maxwell’s model                                     | 1        | 04                    |
| 2       | Perform identification tests of high density polyethylene(HDPE) | 2        | 02                    |
| 3       | Perform identification tests of Polystyrene(PS)                 | 2        | 02                    |
| 4       | Perform identification tests of Polypropylene (PP)              | 2        | 02                    |
| 5       | Perform identification tests of PVC                             | 2        | 02                    |
| 6       | Perform identification tests of PMMA                            | 2        | 02                    |
| 7       | Perform identification tests of Polyester                       | 2        | 02                    |
| 8       | Perform identification tests of Epoxy                           | 3        | 02                    |
| 9       | Perform identification tests of Urea formaldehyde(UF)           | 3        | 02                    |
| 10      | Perform identification tests of Polycarbonate(PC )              | 4        | 02                    |
| 11      | Perform identification tests of Nylon                           | 4        | 02                    |
| 12      | Perform identification tests of PTFE                            | 4        | 02                    |
|         | <b>Total</b>  |          | <b>28</b>             |

### Note

- i. More **Practical Exercises** can be designed and offered by the respective course teacher to develop the industry relevant skills/outcomes to match the COs. The above table is only a suggestive list.
- ii. The following are some **sample** ‘Process’ and ‘Product’ related skills (more may be added/deleted depending on the course) that occur in the above listed **Practical Exercises** of this course required which are embedded in the COs and ultimately the competency.

| S. No. | Sample Performance Indicators for the PrOs | Weightage in % |
|--------|--|----------------|
| 1      | Preparation of experimental setup          | 20             |
| 2      | Operate the equipment setup or circuit     | 20             |
| 3      | Follow safe practices measures             | 10             |
| 4      | Record observations correctly              | 20             |
| 5      | Interpret the result and conclude          | 30             |
|        | <b>Total</b>                               | <b>100</b>     |

## 6. MAJOR EQUIPMENT/ INSTRUMENTS REQUIRED

This major equipment with broad specifications for the PrOs is a guide to procure them by the administrators to usher in uniformity of practicals in all institutions across the state.

| S. No. | Equipment Name with Broad Specifications     | PrO. No. |
|--------|--|----------|
| 1      | Dashpot                                      | 1        |
| 2      | Weight                                       | 1        |
| 3      | Burner (Bunsen Burner)                       | 2 to 12  |
| 4      | Test tube (10 ML)                            | 2 to 12  |
| 5      | Beaker (250 ML)                              | 2 to 12  |
| 6      | Titration sets (Burette 50ML; Pipette 10ML.) | 2 to 12  |
| 7      | Stand  | 2 to 12  |
| 8      | Gauze mat                                    | 2 to 12  |
| 9      | Tripod                                       | 2 to 12  |
| 10     | Test tube rack                               | 2 to 12  |
| 11     | Funnel                                       | 2 to 12  |
| 12     | Density tester                               | 2 to 12  |

## 7. AFFECTIVE DOMAIN OUTCOMES

The following *sample* Affective Domain Outcomes (ADOs) are embedded in many of the above mentioned COs and PrOs. More could be added to fulfil the development of this competency.

- a) Work as a leader/a team member.
- b) Follow ethical practices.
- c) Observe safety measures.
- d) Practice environmental friendly methods and processes to avoid plastic waste.

The ADOs are best developed through the laboratory/field-based exercises. Moreover, the level of achievement of the ADOs according to Krathwohl's 'Affective Domain Taxonomy' should gradually increase as planned below:

- i. 'Valuing Level' in 1<sup>st</sup> year
- ii. 'Organization Level' in 2<sup>nd</sup> year.
- iii. 'Characterization Level' in 3<sup>rd</sup> year

## 8. UNDERPINNING THEORY

Only the major Underpinning Theory is formulated as higher level UOs of *Revised Bloom's taxonomy* in order development of the COs and competency is not missed out by the students and teachers. If required, more such higher level UOs could be included by the course teacher to focus on attainment of COs and competency.

| Unit  | Unit Outcomes (UOs)<br>(4 to 6 UOs at Application and above level)   | Topics and Sub-topics   |
|---|--|---|
| <b>Unit – I<br/>Flow<br/>Characteristics</b>  | 1a. Distinguish different types of plastic flow<br>1b. Understand rheology of material by model demonstration  | 1.1 Basics of plastic flow<br>1.2 Types of flow <ul style="list-style-type: none"> <li>• Newtonian</li> <li>• Non-Newtonian<br/>Pseudo-plastic<br/>Dilatants<br/>Bingham.</li> </ul> 1.3 Rheological properties <ul style="list-style-type: none"> <li>• Temperature viscosity relation</li> <li>• Maxwell's Model</li> </ul>   |
| <b>Unit– II<br/>Thermo Plastics materials</b> | 2a. Classify thermoplastic materials<br>2b. Co-relate structure and properties of thermoplastic material<br>2c. Compare/Distinguish between various thermoplastic material<br>2d. Identify given thermoplastic material<br>2e. Select suitable thermoplastic material for specific application | 2.1 Structure, its related properties and applications of the following Thermoplastic material <ol style="list-style-type: none"> <li>a. Olefins: Polyethylene(LDPE,HDPE), Polypropylene (PP)</li> <li>b. Vinyls : Polyvinyl chloride (PVC), Polyvinyl acetate(PVAc), Polyvinyl Alcohol(PVA)</li> <li>c. Styrenics: Polystyrene (PS), Styrene acrylonitrile(SAN), Acrylonitrile butadiene styrene(ABS)</li> <li>d. Acrylics : Polymethyl methacrylate (PMMA), Polyacrylo nitrile(PAN)</li> <li>e. Cellulosics: Cellulose acetate (CA), Cellulose nitrate(CN)</li> </ol> |
| <b>Unit– III<br/>Thermo Sets materials</b>    | 3a. Classify thermo set materials<br>3b. Co-relate structure and properties of thermo set material<br>3c. Compare/Distinguish between various thermo set material<br>3d. Identify given thermo set material<br>3e. Select suitable thermo set material for specific application                | 3.1 Structure, its related properties and applications of following Thermo set material <ol style="list-style-type: none"> <li>a. Phenol formaldehyde(PF)</li> <li>b. Melamine formaldehyde(MF)</li> <li>c. Urea formaldehyde(UF)</li> <li>d. Epoxy</li> <li>e. Silicones</li> <li>f. Polyesters</li> <li>g. Furan</li> <li>h. Polyurethane resin(PUR)</li> <li>i. Diallyl phthalate(DAP)</li> </ol>  |
| <b>Unit – IV<br/>Engineering Plastics</b>     | 4a. Classify engineering plastic materials<br>4b. Co-relate structure and  | 4.1 Structure, its related properties and applications of following engineering plastic materials:  |

| Unit | Unit Outcomes (UOs)<br>(4 to 6 UOs at Application and above level)  | Topics and Sub-topics   |
|------|---|---|
|      | properties of engineering plastic<br>4c. Compare/Distinguish between various engineering plastic<br>4d. Identify given engineering plastic<br>4e. Select engineering plastic for specific application | a. Polyamides(nylon-6, nylon 6-6, nylon 6-12)<br>b. Polytetrafluoroethylene(PTFE)<br>c. Polyesters(PET,PBT)<br>d. Acetal(POM)<br>e. Polycarbonate(PC) |

**Note:** The UOs need to be formulated at the 'Application Level' and above of Revised Bloom's Taxonomy' to accelerate the attainment of the COs and the competency.

## 8. SUGGESTED SPECIFICATION TABLE FOR QUESTIONPAPER DESIGN

| Unit No.     | Unit Title                | Teaching Hours | Distribution of Theory Marks |           |           |             |
|--------------|---------------------------|----------------|------------------------------|-----------|-----------|-------------|
|              |                           |                | R Level                      | U Level   | A Level   | Total Marks |
| I            | Flow Characteristics      | 04             | 04                           | 04        | 02        | 10          |
| II           | Thermo Plastics materials | 10             | 12                           | 07        | 06        | 25          |
| III          | Thermo Sets materials     | 08             | 10                           | 05        | 05        | 20          |
| IV           | Engineering Plastics      | 06             | 08                           | 04        | 03        | 15          |
| <b>Total</b> |                           | <b>28</b>      | <b>34</b>                    | <b>20</b> | <b>16</b> | <b>70</b>   |

**Legends:** R=Remember, U=Understand, A=Apply and above (Revised Bloom's taxonomy)

**Note:** This specification table provides general guidelines to assist student for their learning and to teachers to teach and question paper designers/setters to formulate test items/questions assess the attainment of the UOs. The actual distribution of marks at different taxonomy levels (of R, U and A) in the question paper may vary slightly from above table.

## 9. SUGGESTED STUDENT ACTIVITIES

Other than the classroom and laboratory learning, following are the suggested student-related **co-curricular** activities which can be undertaken to accelerate the attainment of the various outcomes in this course: Students should conduct following activities in group and prepare reports of about 5 pages for each activity, also collect/record physical evidences for their (student's) portfolio which will be useful for their placement interviews:

1. Students will collect different plastic raw materials as well as molded products and would comment on their quality.
2. Students will collect information related to the experiment through internet.

3. Students will visit nearby industry.
4. Students will visit nearby plastic raw material suppliers shop/traders.
5. Prepare list of Plastic material suppliers along with brands, specifications, prices, terms and conditions etc.

## 10. SUGGESTED SPECIAL INSTRUCTIONAL STRATEGIES (if any)

These are sample strategies, which the teacher can use to accelerate the attainment of the various outcomes in this course:

- a) Massive open online courses (**MOOCs**) may be used to teach various topics/sub topics.
- b) Guide student(s) in undertaking micro-projects.
- c) '**L**' in **section No. 4** means different types of teaching methods that are to be employed by teachers to develop the outcomes.
- d) About **20% of the topics/sub-topics** which are relatively simpler or descriptive in nature is to be given to the students for **self-learning**, but to be assessed using different assessment methods.
- e) With respect to **section No.11**, teachers need to ensure to create opportunities and provisions for **co-curricular activities**.
- f) Guide students on how to address issues on environment and sustainability.
- g) Guide students for using plastic material data sheet.
- h) Visit to nearby industries/ suppliers shop/traders.
- i) Demonstration of samples of different type of materials in the class.
- j) Mini projects to students about comparison of different type of materials.

## 12. SUGGESTED MICRO-PROJECTS

**Only one micro-project** is planned to be undertaken by a student that needs to be assigned to him/her in the beginning of the semester. In the first four semesters, the micro-project are group-based. However, in the fifth and sixth semesters, it should be preferably be **individually** undertaken to build up the skill and confidence in every student to become problem solver so that s/he contributes to the projects of the industry. In special situations where groups have to be formed for micro-projects, the number of students in the group should **not exceed three**.

The micro-project could be industry application based, internet-based, workshop-based, laboratory-based or field-based. Each micro-project should encompass two or more COs which are in fact, an integration of PrOs, UOs and ADOs. Each student will have to maintain dated work diary consisting of individual contribution in the project work and give a seminar presentation of it before submission. The total duration of the micro-project should not be less than **16 (sixteen) student engagement hours** during the course. The student ought to submit micro-project by the end of the semester to develop the industry oriented COs.

A suggestive list of micro-projects is given here. This has to match the competency and the COs. Similar micro-projects could be added by the concerned course teacher:

- a) Prepare a chart for types of plastic materials
- b) Collect products made by commodity plastics

- c) Prepare model for Maxwell's model
- d) Prepare chart for crystalline, semi-crystalline and amorphous plastic materials
- e) Collect products made by thermoset materials
- f) Collect products made by engineering plastics

### 13. SUGGESTED LEARNING RESOURCES

| Sr. No. | Title of Book  | Author                       | Publication with place, year and ISBN  |
|---------|--|------------------------------|--|
| 1       | Plastics Material  | J A Brydson                  | Publisher: Elsevier Science, London<br>Year: 1999<br>ISBN: 978-0-7506-4132-6     |
| 2       | Plastics Material and Processes  | S. S. Schwartz               | Publisher: Van Nostrand Reinhold, New York<br>Year: 1982<br>ISBN: 978-0442227777 |
| 3       | Engineering Plastics Handbook  | James Margolis               | Publisher: Mcgraw-hill, Michigan<br>Year:2006<br>ISBN:9780071457675              |
| 4       | Polymer Science  | Govariker V.R                | Publisher: New Age International Pub, Delhi<br>Year: 2019<br>ISBN: 9788122438130 |
| 5       | Thermoplastic Materials: Properties, Manufacturing Methods, and Applications | Christopher C. Ibeh          | Publisher: CRC Press, Delhi<br>Year: 2011<br>ISBN: 1420093835                    |
| 6       | Plastics Materials Properties and Applications                               | A. W. Birley,<br>R. J. Heath | Publisher: Springer US, New York<br>Year: 2012<br>ISBN: 9781461536642            |

### 14. SOFTWARE/LEARNING WEBSITES

1. <https://www.slideshare.net/AsadRiaz31/newtonian-and-non-newtonian-fluids-76588937>
2. <http://www.curbellplastics.com/technical-resources/pdf/plastic-material-selection.pdf>
3. <https://www.sciencedirect.com/>
4. <https://omnexus.specialchem.com/selection-guides>
5. <https://www.bpf.co.uk/plastipedia/Default.aspx>
6. <https://www.engineeringenotes.com/engineering/thermoplastic-materials/list-of-thermoplastic-materials-engineering/42255>
7. <https://www.polyplastics.com/en/pavilion/beginners/04-03-3.html>
8. <https://www.youtube.com/watch?v=NPH2xMO86mc>
9. <https://www.youtube.com/watch?v=Cd4m5qmNZP0>

## 15. PO-COMPETENCY-CO MAPPING

| Semester III  | Plastic Materials - I (Course Code: 4330305)  |                          |  |  |   |                            |                            |  |   |                      |
|---|---|--------------------------|--|--|---|----------------------------|----------------------------|--|---|----------------------|
|   | POs and PSOs                                  |                          |  |  |   |                            |                            |  |   |                      |
| Competency & Course Outcomes  | PO 1<br>Basic & Discipline specific knowledge | PO 2<br>Problem Analysis | PO 3<br>Design/ development of solutions | PO 4<br>Engineering Tools, Experimentation & Testing | PO 5<br>Engineering practices for society, sustainability & environment | PO 6<br>Project Management | PO 7<br>Life-long learning | PSO 1<br>An ability to apply principles of material selection, product & mold/die design and development in plastic engineering. | PSO 2<br>An ability to conduct safe and environment friendly manufacturing and recycling of plastic products. | PSO 3<br>(If needed) |
| <b>Competency</b><br>Select the relevant plastic materials to produce specified plastic product | 3   | 2                        | 2  | 3  | 2   | 2                          | 2                          | 3  | 2   | -                    |
| <b>Competency</b><br>Set processing parameters for production of plastic parts.                 | 3   | 2                        | -  | -  | 2   | 1                          | 2                          | 2  | 2   | -                    |
| <b>Course Outcomes</b><br>1 Co-relate structure with properties of various plastic materials.   | 2   | 2                        | -  | 3  | 1   | 1                          | 2                          | 2  | 1   | -                    |
| 2 Understand different properties of plastic materials.   | 3   | -                        | 1  | 1  | 2   | 1                          | 2                          | 2  | 2   | -                    |
| 3 Differentiate/ compare various plastic materials.   | 3   | 1                        | 2  | 2  | 2   | 2                          | 2                          | 2  | 2   | -                    |
| 4 Use plastic materials in various fields.  | 3   | 2                        | 3  | 1  | 3   | 2                          | 1                          | 2  | 3   | -                    |
| 5 Select the proper plastic materials to meet end use requirement for a given plastic product.  | 2   | 2                        | 3  | 2  | 3   | 2                          | 2                          | 2  | 3   | -                    |



Legend: '3' for high, '2' for medium, '1' for low or '-' for the relevant correlation of each competency, CO, with PO/ PSO

## 16. COURSE CURRICULUM DEVELOPMENT COMMITTEE

### GTU Resource Persons

| Sr. No. | Name and Designation   | Institute             | Contact No. | Email                     |
|---------|--|-----------------------|-------------|---------------------------|
| 1       | Shri Dharmendra M. Makwana<br>Head of Plastic Engineering    | G.P., Valsad          | 9426359006  | 1224dmm@gmail.com         |
| 2       | Shri Jaymin R. Desai<br>Lecturer in Plastic Engineering      | G.P.,<br>Ahmedabad    | 9428159779  | jayminrdesai@yahoo.com    |
| 3       | Shri Mukulkumar V. Danani<br>Lecturer in Plastic Engineering | G.P.,<br>Chhotaudepur | 9429128349  | mukul.danani@gmail.com    |
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