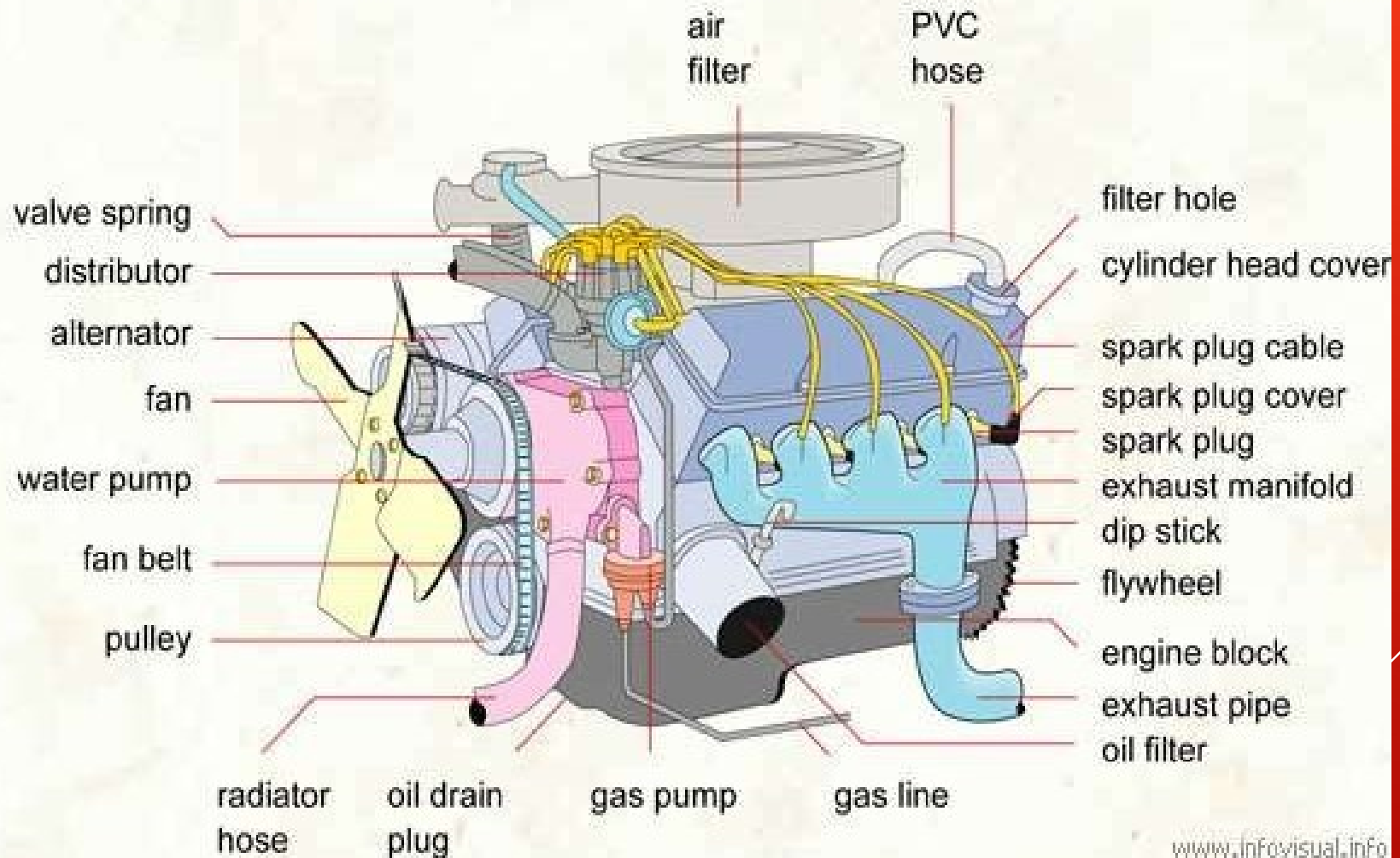


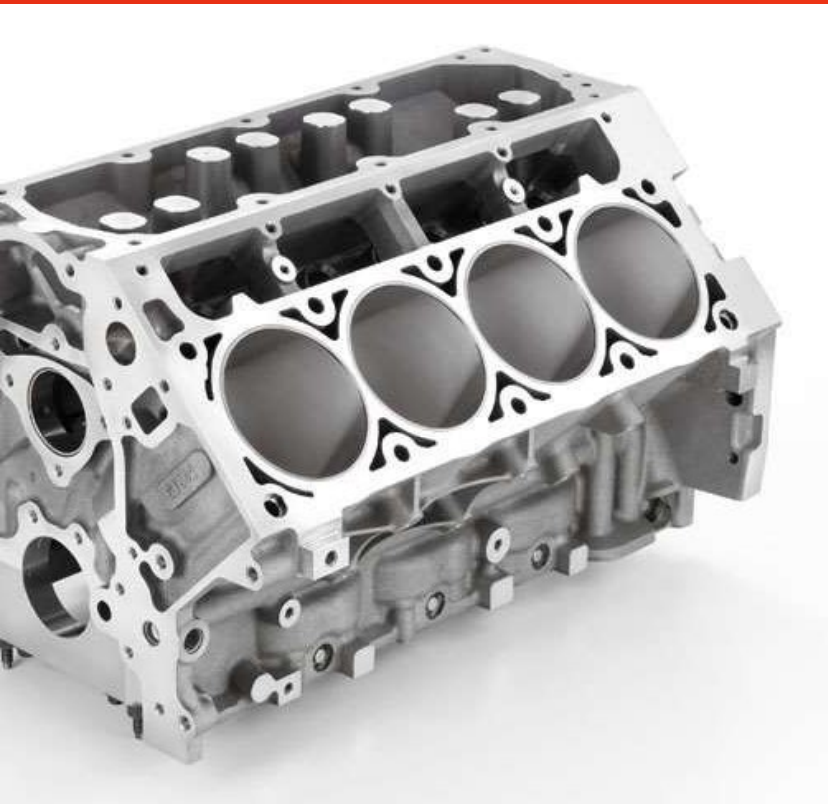
Unit 2 Constructional and functional details of I.C engine components

ENGINE COMPONENTS

AUTOMOBILE ENIGNE



ENGINE BLOCK



- # Body of an engine containing the cylinders.
- # Normally made of ALUMINUM or CAST IRON.
- # Old engine also have a case for water jackets

CAMSHAFT

Rotating shaft used to push open valves at proper timing in engine cycle.

Can be control HYDRAULICALLY or MECHANICALLY.

Modern engine have more then two cams.



CRANKSHAFT

Mostly they made of forged steel or cast iron.

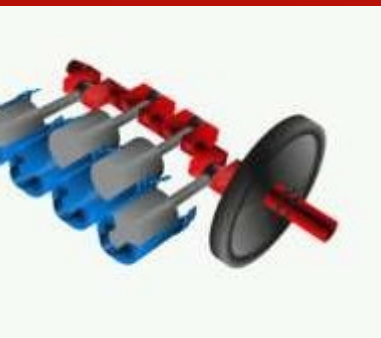
It is attached with the engine block by MAIN BEARING.

Rotates in circular motion

Having crank weights attached with crankshaft

It through which engine is work output supply to the system.

It rotate by which work



CONNECTING ROD

Rod connecting the piston with rotating crankshaft.

Provides the contact from piston to the crankshaft.

Usually made of STEEL or ALLOY FORGED but in small engine it can be made of ALU



PISTON

A cylindrical-shaped mass that reciprocate back and forth in the cylinder transmitting force to the crankshaft.

The top of the piston is called CROWN and the sides are called SKIRT.

PISTON is made up of cast iron, steel or aluminum.

Aluminum piston are light . Used for light engine .

Piston is one of the important component of engine.



PISTON RING

Metal ring that fixed into a circumferential grooves around the piston.

Made up of highly polished chromed steel

It make a seal between piston and cylinder walls.

It also used for lubrication purpose.



VALVES

Used to allow the flow into and out of the cylinder at proper time in the cycle .

VALVES are made of forged steel.

Two stroke engine do not have valves they have ports system (slot).



VALVE SPRING

The spring which attached at the valve.

Push back the valve / closed the valve.



CYLINDER OR COMBUSTION CHAMBER

The end of the cylinder between head and piston face where combustion take place



CRANKCASE

The part of the engine block surrounding the rotating shaft.

The oil pan makes up part of the crank case housing.



CARBURETOR

CARBURETOR is used for making a air and fuel mixture .

It is replaced by EFI system.

A proper mixture is needed for proper combustion so that carburetor used.

It mixing up the fuel and air .

Making a rich or lean mixture as requirement.



RADIATOR

It is an HEAT EXCHANGER.

It is usually mounted in front of the engine in the flow of the air.

Used to cool down the engine and run proper thermodynamic cycle.



SPARK PLUG

Electric device used to initiate combustion in SI engine.

Made up of the metal surrounded by the ceramic insulation.

Spark plugs only used in SI engine



INTAKE MANIFOLD

Piping system which delivers incoming air to the cylinder.

They made up of cast metal ,plastic or composite materials.

In ISEngine fuel added to the air in intake manifold.



EXHAUST MANIFOLD

Piping system which carry exhaust gases away from the system.

Made up of CAST IRON.



LYWHEEL

To store the energy , provide energy when it is needed and store.
It keeps the engine rotating.



FUEL INJECTOR

A pressurized nozzle which spray the fuel into the incoming air on SI engine.

Injector directly spray at the combustion chamber.

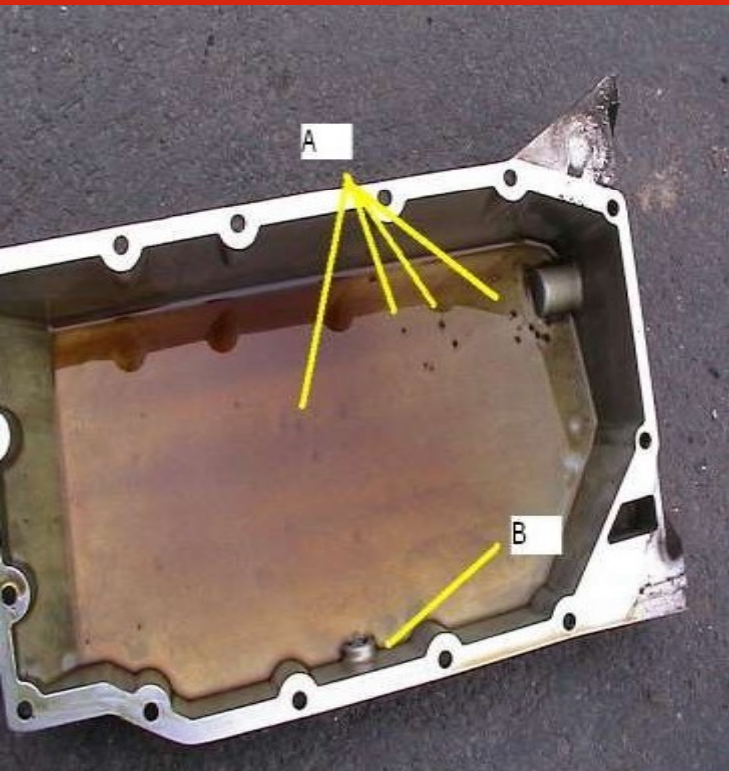
It is placed at the centre of the combustion chamber.



OIL PAN

Oil reservoir usually bolted at the bottom of the crankcase.

Act as a oil sump.



OIL PUMP

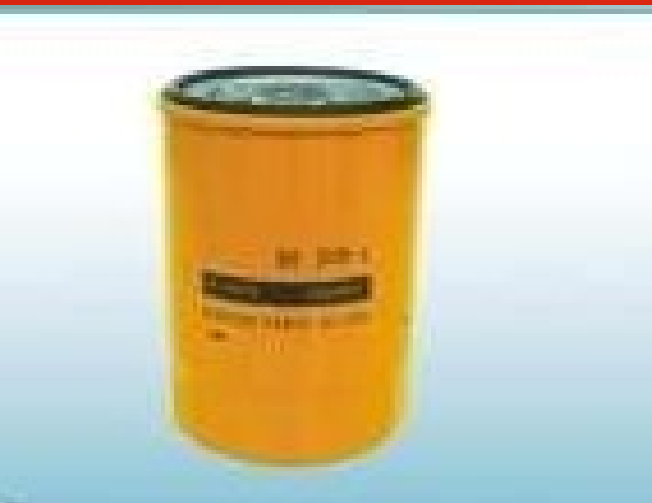
Pump used to distribute oil from oil pan to the required point for lubrication purpose



OIL FILTER

To filter the oil.

Clean oil is need for proper lubrication.



TARTER

arter is an electrical device which is used to provide initial torque to the engine at the time of start.



TURBO CHARGER

Turbine compressor used to compress incoming air into the engine.

The turbine is powered by the exhaust flow of the engine so it take very little useful work from engine.





HANK YOU



COMBUSTION CHAMBERS IN SI ENGINES

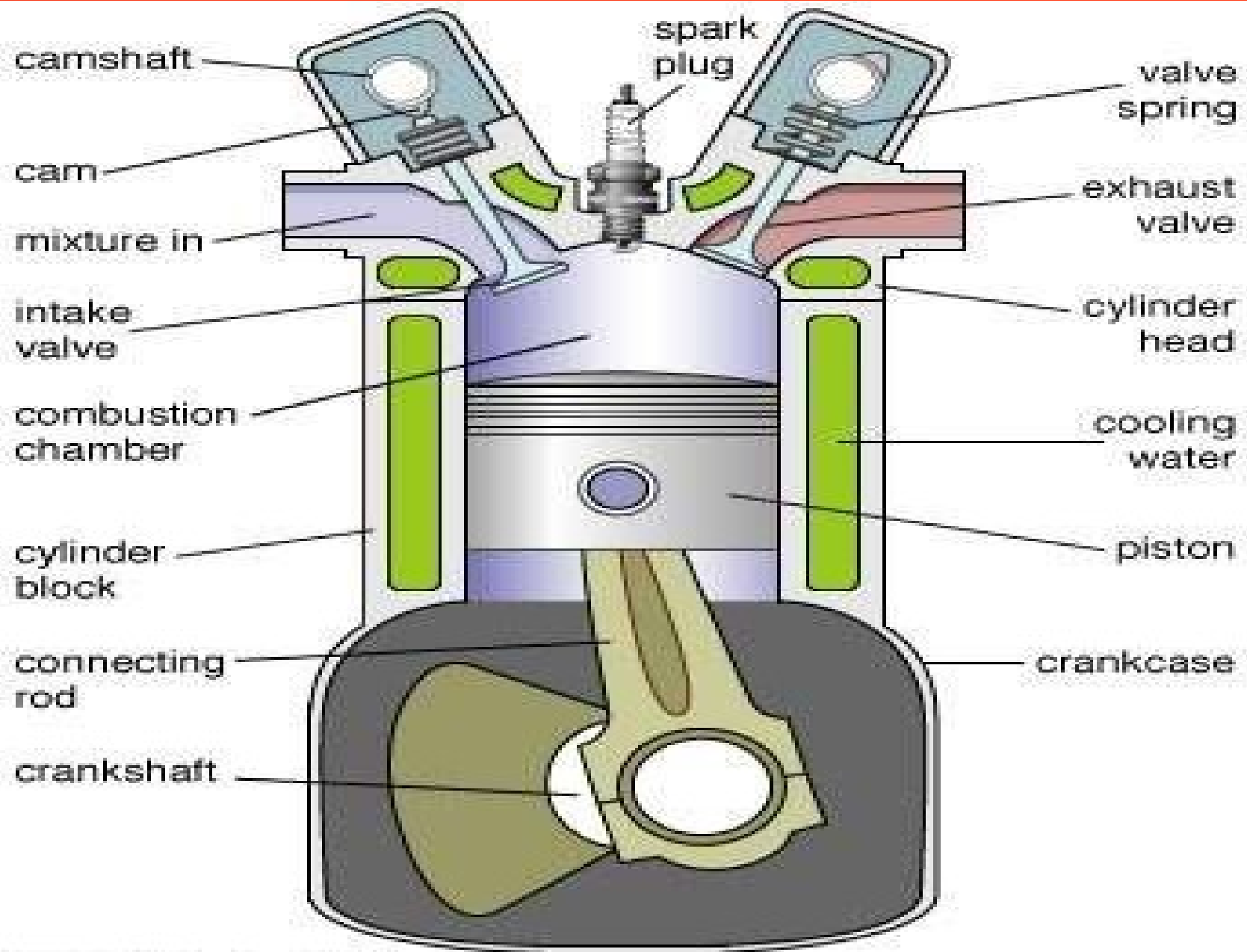
The design of combustion chamber has an important influence upon the engine performance and its knock properties. The design of combustion chamber involves the shape of the combustion chamber, the location of the sparking plug and the position of inlet and exhaust valves. Because of the importance of combustion chamber design.

It has been a subject of considerable amount of research and development in the past few years. It has resulted in raising the compression ratio from 4: 1 before the First World War period to 8: 1 to 11:1 in present times with special combustion Chamber designs and suitable anti-knock fuels.

The basic requirements of a good combustion chamber are to provide :-

- High power output
- High thermal efficiency
- low specific fuel consumption
- Smooth engine operation
- Reduced exhaust pollutants.





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DIFFERENT TYPES OF COMBUSTION CHAMBERS USED IN SI ENGINE

A few representative types of combustion chambers of which there are many more

variations are enumerated and discussed below:-

1. T-head combustion chamber.

2. L-head combustion chamber.

3. I-head (or overhead valve) combustion chamber.

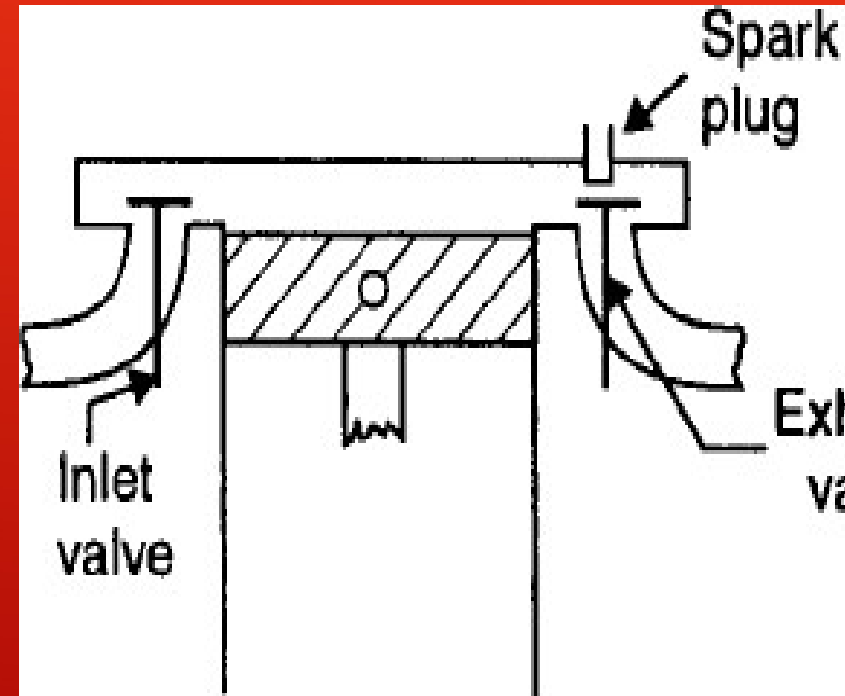
4. F-head combustion chamber.

T Head Type Combustion chambers :-

This was first introduced by Ford Motor Corporation in 1908.

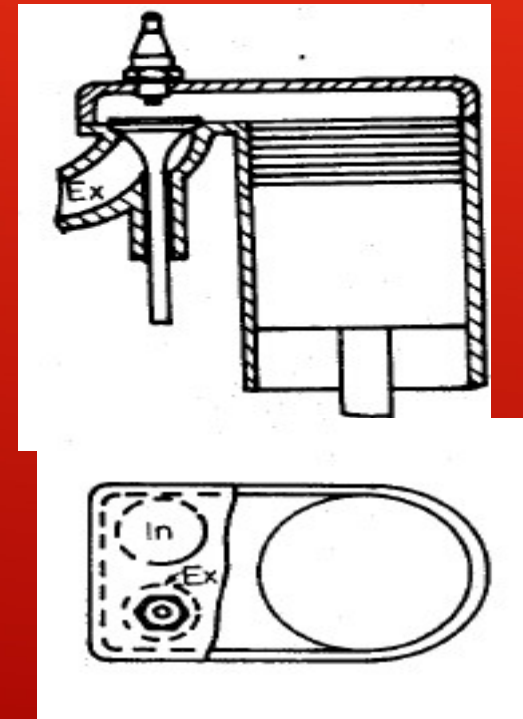
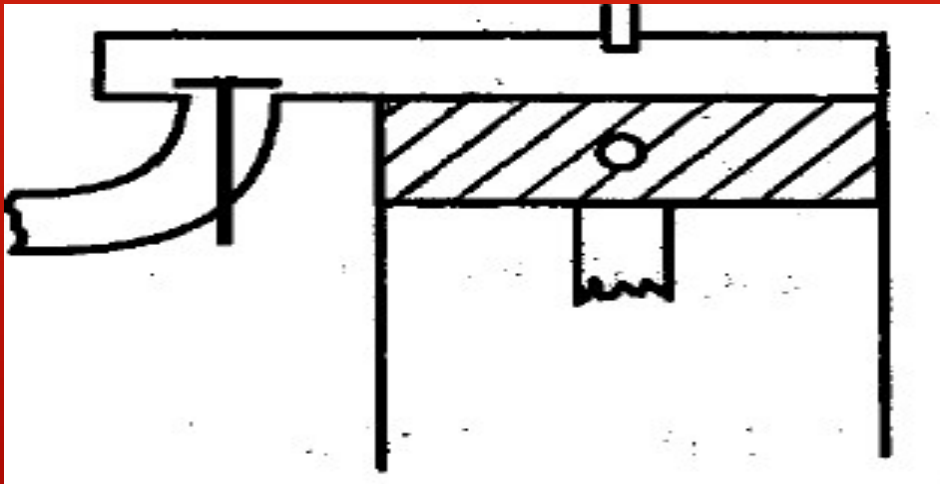
Requires two cam shafts (for actuating the in-let valve and exhaust valve separately) by two cams mounted on the two cam shafts.

Very prone to detonation. There was violent detonation even at a compression ratio of 4. This is because the average octane number in 1908 was about 40 -50.



1. L Head Type Combustion chambers :-

It is a modification of the T-head type of combustion chamber. It provides the two valves on the same side of the cylinder, and the valves are operated through a rocker arm by a single camshaft. This was first introduced by Ford motor in 1910-30 and was quite popular for some time.

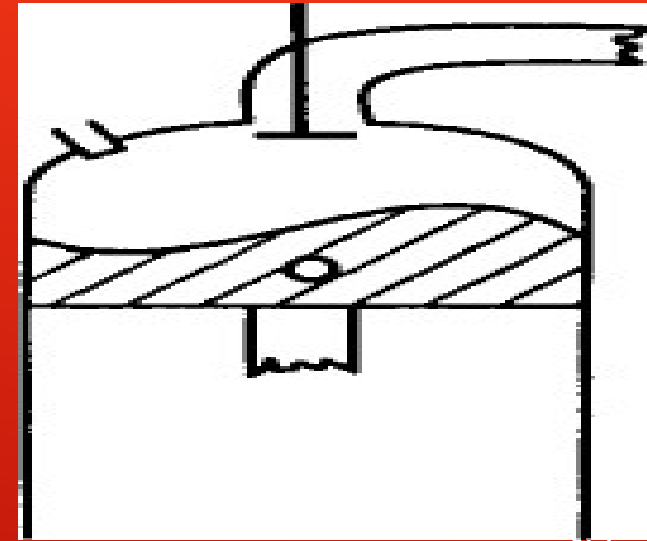


Over head valve or I head combustion chamber :-

since 1950 or so mostly

overhead valve combustion

engines are used. This type of combustion chamber has both the intake valve and the exhaust valve located in the cylinder head. An overhead engine is superior to side valve engine at high compression ratios.



Lower pumping losses and higher volumetric efficiency from better breathing of the engine from larger valves or valve lifts and more direct passageways.

Less distance for the flame to travel and therefore greater freedom from knock, or in other words, lower octane requirements.

Less force on the head bolts and therefore less possibility of leakage (of compressed gas or jacket water).

Removal of the hot exhaust valve from the block to the head, thus confining heat to the head. Absence of exhaust valve from block also results in more uniform cooling of cylinder and piston.

Lower surface-volume ratio and, therefore, less heat loss and less air pollution.

Easier to cast and hence lower casting cost.

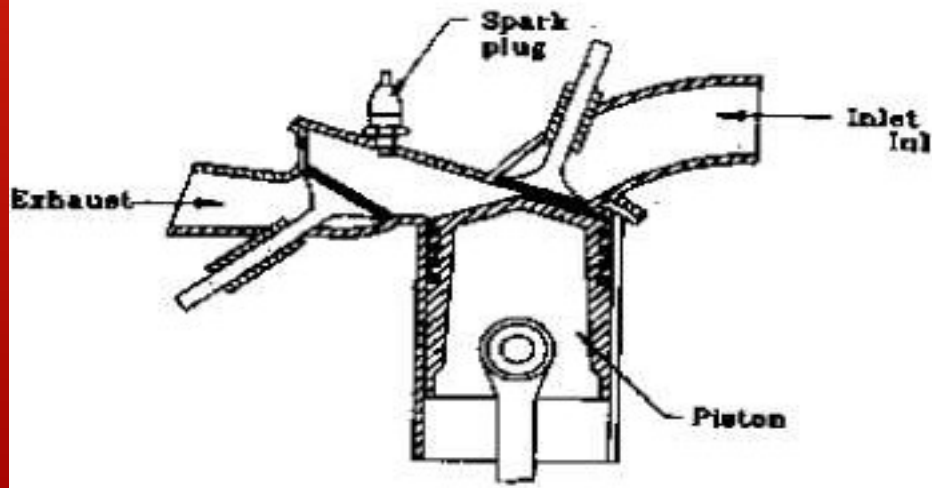


F Head combustion chamber :-

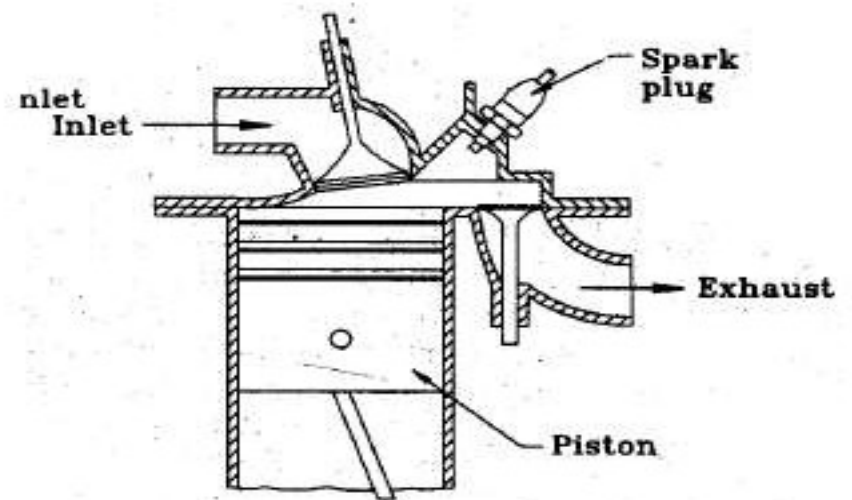
In such a combustion chamber one valve is in head and other in the block. This design is a compromise between L-head and I-head combustion chambers.

One of the most F head engines (wedge type) is the one used by the Rover Company for several years. And another successful design of this type of chamber is that used in Willys Jeeps.

F- head used by Rover Company



F – head used in Willys jeep.





Thank
you